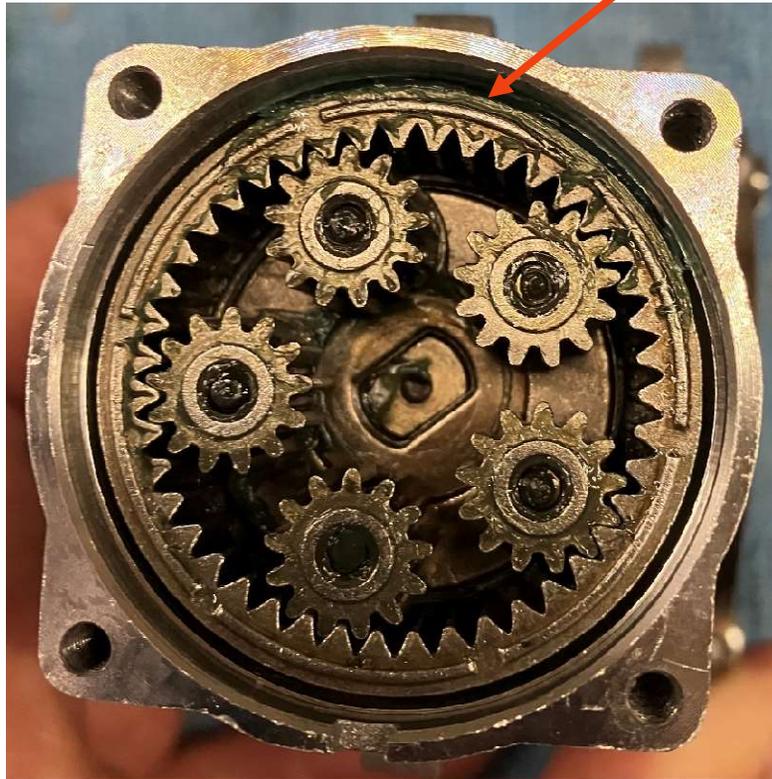


# WinchRite Gearbox Planetary Assembly

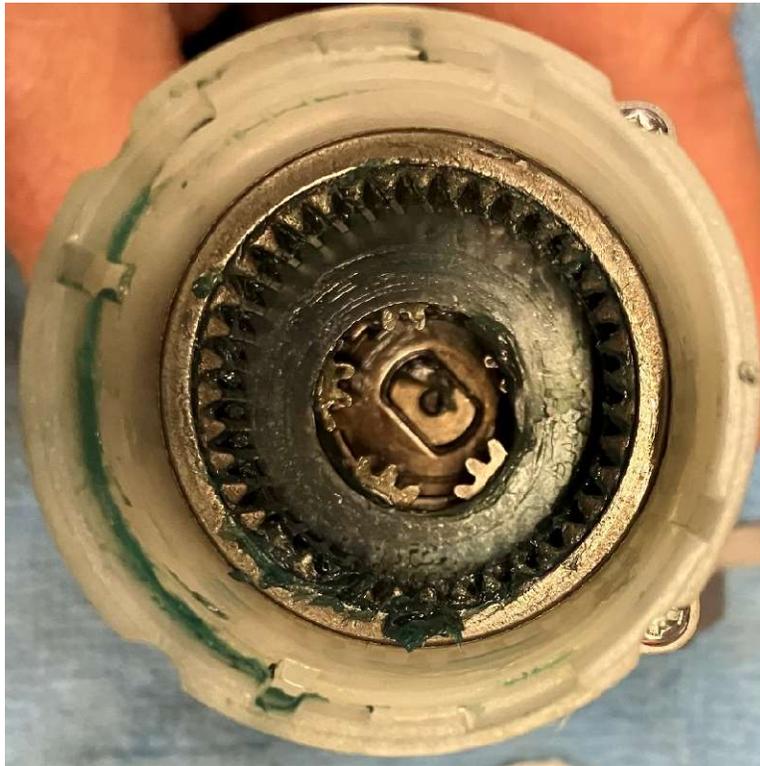
STAGE 1- 5 SMALLER GEARS, RING WITH CLEARANCE LIFT AROUND PERIMETER



STAGE-2 INSTALL SHIM PLATE-NO HOLES OVER GEARS



**STAGE-3 INSTALL PLASTIC GEAR BODY-NOTE IMAGE SHOWS NEXT STAGE COMPLETE**



**STAGE-4 INSTALL GEAR KEEPER RING**



**STAGE-5 INSTALL GEAR TRANSFER**



**STAGE-6 INSTALL THE THREE SMALL GEARS LEFT ON THE SPINDLES**



**STAGE-7 INSTALL STACK RING-SMOOTH RING**



**STAGE-8 INSTALL GEAR TRANSFER**



**STAGE-9 INSTALL THE GEAR RING WITH FOUR TABS**



**STAGE-10 INSTALL THREE LARGER GEARS ON SPINDLES**



**STAGE-11 INSTALL SHIM PLATE WITH HOLES, SPIN TO LOCK**



**GEARBOX IS NOW READY TO INSTALL**